



# 塑机节能系统改造领跑者

LEADER OF ENERGY-SAVING SYSTEM TRANSFORMATION OF PLASTIC MACHINE



# ZHONGBANGLING COMPANY PROFILE



### 高新技术企业/专精特新企业

HIGH-TECH ENTERPRISES SPECIALIZED INNOVATION ENTERPRISES









13000 m²

#### 企业简介

青岛中邦凌电器有限公司成立于 2001 年, 专注塑料 机械加热器配套和塑机节能改造行业 20 载,在《国家重 点支持的高新技术领域》内,特别是在塑机节能改造领域 持续进行研究开发与技术成果转化,形成了中邦凌核心自 主知识产权, 2019 年被认定为"国家级高新技术企业"。 目前在山东青岛和江苏扬州拥有两大生产基地四个制造部

中邦凌重视技术研发和产品创新,拥有专业技术研发 团队,已通过知识产权管理体系认证,目前公司已获批 12 项国家专利,全线产品已获得欧盟 CE 产品认证:产 品远销俄罗斯、欧盟、巴基斯坦、泰国等地。

#### Company Profile

Oingdao ZhongbangLing Electric Co., Ltd. was established in 2001, focusing on the plastic machinery heater and plastic machine energy-saving transformation industry for 20 years. In the "High and New Technology Fields Supported by the State", especially in the field of plastic machine energy-saving transformation, it continued to carry out research and development and technical achievements transformation, forming the core independent intellectual property rights of ZhongbangLing, which was recognized as "National High-tech Enterprise" in 2019. Currently, it has two production bases and four manufacture departments in Qingdao, Shandong and Yangzhou, Jiangsu China.

ZhongbangLing attaches great importance to technology research and development and product innovation, which has a professional technology research and development team, and has passed the certification of intellectual property management system. At present, company has obtained 12 national patents, and the whole line of products have obtained the CE certification; the products are exported to Russia, the EU, Pakistan, Thailand and so on.



#### 原黑Aticion

打造创业平台,提高生活品质!提升幸福感!助力员工实现自我人生价值.

Create an entrepreneurial platform and improve the quality of life! Improve happiness! Help employees realize their own life value

#### 使命/Mission

专注塑料制品生产企业的节能降耗

为托举美丽中国梦而奋斗终身

Focus on energy conservation and consumption reduction of plastic products manufacturing enterprises

Strive for a lifetime to promote the beautiful Chinese dream

#### 使命/Mission

诚信: 尊重员工 尊重供应商 尊重客户

创新:集思广益 超越自我

务实: 老老实实做人 踏踏实实做事

求精:产品质量高于一切

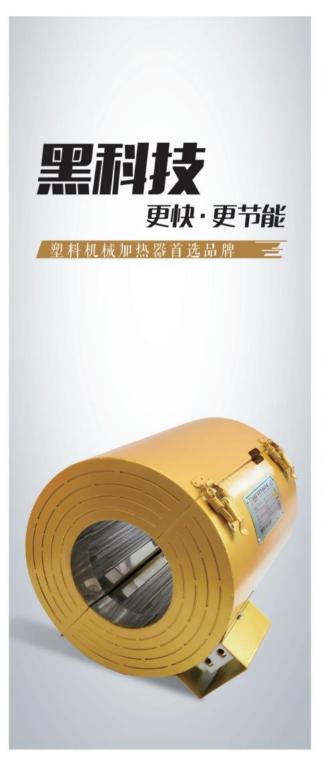
Integrity: respect employees, suppliers and customers

Innovation: brainstorm and surpass yourself Pragmatic: be honest and down-to-earth Refinement: product quality is above all else



# 高效节能加热器

### High-efficiency energy-saving heater



#### ► 高效节能加热器简介 Introduction

高效节能加热器是利用优质电阻丝产生热能,对塑料加工设备 螺筒进行辐射加热的电加热器。加热器内部采用航天级保温 层,以及多层纳米反射涂层,使其具有很高的热转换率、很好 的节能效果及较低的表面温度,是目前塑料机械行业先进的加 热器。

High-efficiency energy saving heater uses high quality resistance wire to generate heat energy, the electric heater for radiating the barrel of the plastic machine. The heater's inner adopts space flight thermal insulation layer and multilayer nano reflector coating. It has high heat conversion rate, good energy saving effect and low surface temperature. It is the most advanced heater in plastic machinery industry.

#### ► 高效节能加热器产品优势 Advantages

- 升温速度快: 60秒内升温到1000 c, 长期稳定在800 c以内, 提升机器生产效率。
- 使用寿命长: 高效节能加热圈设计使用寿命长达10年以上,后期 维护成本低。
- 表面温度低:采用气凝胶毡保温层,表面温度低于70°c,车间
- 省电效果好: 热效率高、单向辐射,省电可达30%以上,快速 收回成本。
- 两小时快修: 领衔研发现场换管技术,加热器维修方便,无需
- 快捷式安装:高效节能加热圈可直接替换传统加热圈,搭扣式 安装快捷简便。

Heating fast ,came to 1000 C within 1 minute, keep 800 C in thelong time.

Long use life time:heater has 10 years of design life,and lower repaire

Lower temperature surface:Lower the workshoptemperature,lower temperature below 70 degress.

Save electricity:high effficiency,one—way radition,.and can save electricity 30%,faster recovery cost.

Repair within 2 hours: with heating element can replace, convenient to repair, cant reture factory to repair.

Fast to install:high efficiency heater can replace ordinary heater, and it easy to install.

#### 高效节能加热器适用范围 Applications



双螺杆挤出机 Twin-screw Barrel Extruder

高效节能加热圈适应于注塑机、片材挤出机、板 材挤出机、型材挤出机、中空吹塑机、锥形双螺杆挤 出机、拉丝机、吹膜机、造粒机等塑胶机械设备以及 相关食品机械。

Highefficiency energy saving heater is application of injection molding machine, sheet extruder, plate extruder, profile extruder, hollow blow molding machine, conical twin-screw extruder, wire drawing machine, film blowing machine, pelletizing machine and plastic machinery related food machinery.



注塑机 Injection Machine



中空吹塑机 Hollow Blow Molding Machine



拉丝机 Drawing Machine



单螺杆挤出机 Single screw Barrel Extruder



吹膜机 Blown Film Machine

#### ► 高效节能加热器与传统加热器效果对比 Effect Comparison

对比项目 Projects	传统加热器 Traditional heater	高效节能加热器 Energy saving heater	产品特点 Features
热效率	52~60%	80%	提升30%以上
Thermal efficiency			Improved more than 30%
表面温度	超过180℃	不超过70 °c	温度降低78%
Surface Temp	Beyond 180 C	No More Than 70 °C	Decreased temp 78%
使用寿命	2到6年	10年以上	寿命达5倍以上
Service life	2~6 years	More than 10 years	Service life is more than 5 times
节能效果	没有节能效果	节能30%-70%	节能率超过30%
Energy Saving Effect	No Energy Saving Effect	Saved Energy 30%-70%	Saved Energy More Than30%









# 平双远红外加热器

### Far-infrared heater for Parallel twin-screw extruder



#### ► 平双远红外加热器效果对比 Effect comparison

<b>对比项目</b>	平双加热器	传统加热器
Project	Far-infrared heater	Traditional Heater
加热方式	远红外辐射	热传导
Heating Mode	Far-infrared radiation	Heat Conduction
最高温度 The highest temperature	1000 c	450~600°c
安裝过程	4个搭扣,简单方便	十分复杂
Installation Process	Very easy to install	Very complex
加热速度	节省30%时间	1小时以上
Heating Speed	Save 30% time	More than 1 hour
使用寿命	10年以上	2~6年
Service Life	More than 10 years	2~6 years
电热效率	约80%	50%~60%
Electrothermal efficiency	About 80%	50%~60%
变形程度	加热不易变形	加热容易变形
Degree of deformation	It's not easily deformed when heating	It's easily deformed when heatin

#### ▶ 产品简介 Introduction

平双加热器是通过远红外辐射和黑体技术及纳米保温为一体的原理,实现升温速度快、节能省电的效果。可以完全取代铸铜、铸铁、铸铝加热器,解决了普通铸件加热器在实际使用中的各种缺点。

Far-infrared heater used for parallel twin-screw barrel extruder is through far-infrared radiation and blackbody technology and nano thermal insulation as one of the principles, to achieve rapid heating, energy saving effect. It can completely replace cast copper, cast iron and cast aluminum heaters, and solve various shortcomings of common casting heaters in practical use.

#### ▶ 产品优势 Advantages

- 升温速度快: 2-5分钟内达到1000℃(工作面温度),辐射加热的传热速度比铸铝、铸铜加热器传导加热快30%以上。
  Faster temperature rise: Far-infrared heater working inner surface temperature can reach 1000℃ Within 2-5 minutes, the heat transfers speed of radiant heating is more than 30% faster than that of cast aluminum and cast copper heater.
- 表面温度低:表面温度相对于铸铝加热器、铸铜加热器低35%左右,可以有效改善车间温度环境。
  Low surface temperature: The surface temperature of heater is about 35% lower than that of cast aluminum heater and cast copper heater, which can effectively improve the temperature environment of the workshop.
- 使用寿命长: 黑体技术可以有效保护石英管, 平双远红外加 热器质保2年,使用寿命长达8-10年。 Long service life: The blackbody technology can effectively protect the quartz tube, and the Far-infrared heater is guaranteed for 2 years and has a service life of 8-10 years.
- 温控更准确:远红外加热器达到设定温度断电后即停止加温, 节能加热器配合PID控制,温度可精确到正负一度。 Temperature control is more accurate: Far-infrared heater is matched with the PID control, and the temperature can be accurate to plus or minus one degree.

# 升级改造案例 + + + + + + +

挤出机节能改造案例

# **Upgrading reform cases**





# 陶瓷加热器 Ceramic band heater













# 云母加热器 Mica band heater











# 铸铝/铜/铁加热器 Cast aluminum/copper/iron heater











# 工频离心风机 Air blower fan













# 不锈钢冷却风罩 Stainless steel cover







### 钢丝软管烘道 Wire hose drying channel









### 电加热管 Electric tubular heater









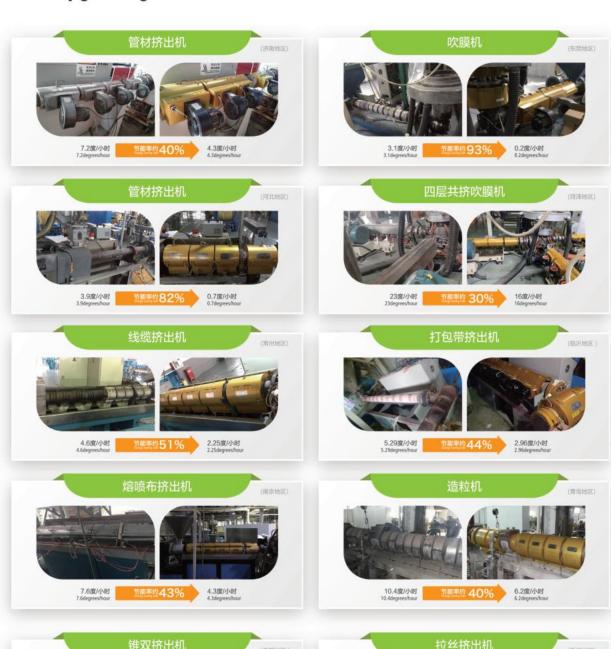




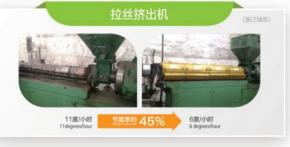
### 升级改造案例

挤出机节能改造案例

### **Upgrading reform cases**





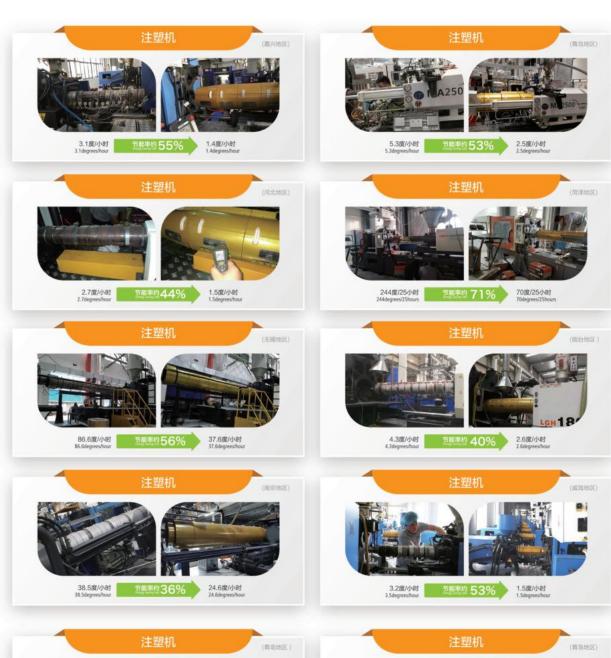




### 升级改造案例 + + + + + + +

注塑机节能改造案例

### **Upgrading reform cases**











- ●高新技术企业
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- ●青岛市塑料行业协会会员单位
- ●青岛市专精特新企业
- ●格勤勤商会青岛分会监事长单位
- HIGH-TECH ENTERPRISE
- MORE THAN 40 DESIGN INVENTION PATENTS
- MEMBER OF NINGBO PLASTICS INDUSTRY ASSOCIATION
- •MEMBER OF QINGDAO PLASTICS INDUSTRY ASSOCIATION
- QINGDAO SPECIALIZED PRECISION AND NEW ENTERPRISE
- SUPERVISORY UNIT OF QINGDAO BRANCH OF GKN CHAMBER OF COMMERCE

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